



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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SWA6A-1100
Job Sheet 199504



Part No: SWA6A-1100

Job Qty: 30 pcs **32** **DAS**
21
8-30

Part Name: Upper Bearing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/26/19

Job Tracking No:

Due Date: 9/13/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG SWA6A-1100 Rev2 IPP Rev A 17.11.20 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Conventional Lathe - 1	30 pcs	9/13/19	9/13/19	0.00	7.50	Conventional Lathe - 1		11/11/20
							Conventional Lathe - 2		
120	QC 2	30 pcs	9/13/19	9/13/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		



Container No: S233464



Part: SWA6A-1100

Job No: 199504

Serial No/Batch: S233464

Revision: 2

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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Date: 11/20/19

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					QC 2 - 63	h/ 19/11/20			
					QC 2 - 8				
					QC 2 - 66				
					QC 2 - 64				
					QC 2 - 65				
					QC 2 - 5				
					QC 2 - 71				
					QC 2 - 73				
					QC 2 - 69				
					QC 8 - 12		DAS 14 9-89 mk 19/11/20		
					QC 8 - 14				
QC 8 - 17									
QC 8 - 20									
QC 8 - 25									
QC 8 - 3									
QC 8 - 32									
QC 8 - 33									
QC 8 - 35									
QC 8 - 39									
130 QC 8	30 pcs	9/13/19	0.00 0.00	QC 8 - 4					
				QC 8 - 44					
				QC 8 - 45					
				QC 8 - 49					
				QC 8 - 58					
				QC 8 - 8					
				QC 8 - 9					
				QC 8 - 68					
				QC 8 - 67					
				QC 8 - 1 (A)					
				QC 8 - 47					
				QC 8 - 40					
				QC 8 - 52					
				QC 8 - 23					
				QC 8 - 57					
				140 Packaging 3-1 - Stock - B4B	30 pcs	9/13/19	0.00 0.00	Packaging 3 - 1 - B4B	DAS 26 9-89
								Packaging 3 - 2 - B4B	
								Packaging 3 - 3 - B4B	
								Packaging 3 - 4 - B4B	
								Packaging 3 - 5 - B4B	
								Packaging 3 - 6 - B4B	
								Packaging 3 - 7 - B4B	
								Packaging 3 - 8 - B4B	
								Packaging 3 - 9 - B4B	
Packaging 3 - 10 - B4B									
Packaging 3 - 11 - B4B									
Packaging 3 - 12 - B4B									
Packaging 3 - 13 - B4B									
Packaging 3 - 14 - B4B									
Packaging 3 - 15 - B4B									
Packaging 3 - 16 - B4B									
Packaging 3 - 17 - B4B									
Packaging 3 - 18 - B4B									
Packaging 3 - 19 - B4B									
Packaging 3 - 20 - B4B									

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				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	30 pcs	9/13/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 110 - (Manufacture as per dwg) *One part makes two pieces*** 1-Machine as per DWG. 2-Deburr 3-Use fixture swa6a-**
Descriptions: 1100 in blue bin #186
120 - (QC2- Inspect parts off machine FAI/FAIB)
130 - (QC8- Inspect parts - second check)
140 - (Identify as per dwg & Stock Location: _____)
150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MB6020DU	Upper Bearing	15 Ea (.5 ea)	110-Conventional Lathe - 1	S220331 S193249 S223758 GA091

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Conventional Lathe - 1	MB6020DU	15	6	0

Part Specifications

Specifications could not be found.

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